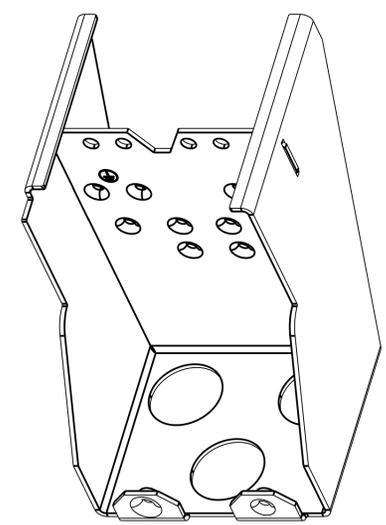
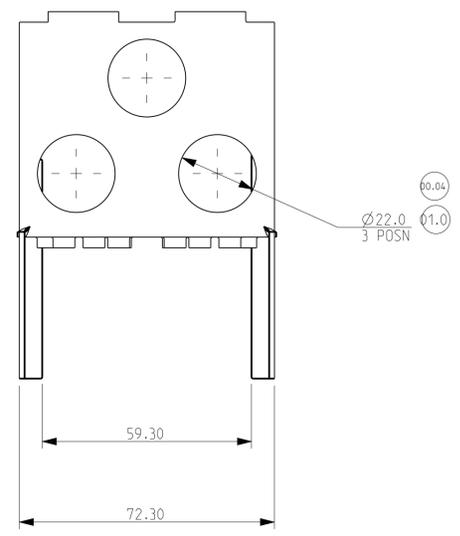
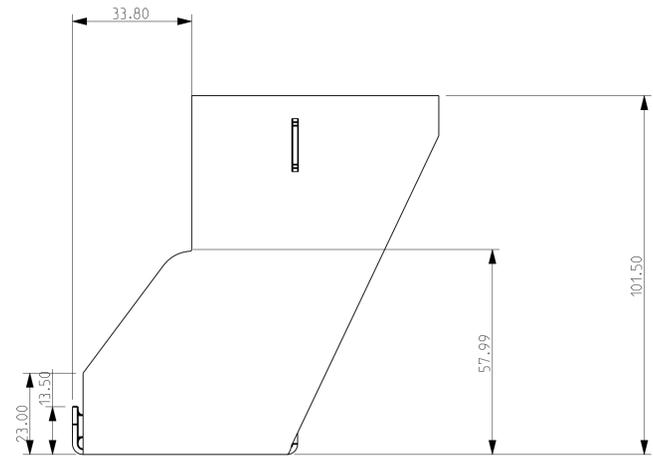
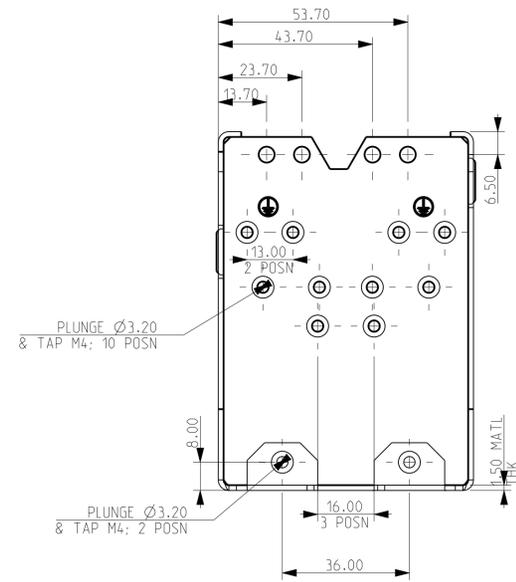


| ISSUE | DATE | CHANGE | DOCUMENTS | INITIALS |
|-------|----------|--|-----------|----------|
| 00.01 | 25-12-12 | Initial release. | - | LMG |
| 00.02 | 24-04-13 | Modify some feature | - | LMG |
| 00.03 | 02-07-13 | Add a plane drawing | - | LMG |
| 00.04 | 28-10-13 | Modify the diameter of bottom hole | - | LMG |
| 00.05 | 08-06-15 | 7022-0044 reference added in note 2.0 and note 6.0 included. | - | KTM |
| 01.0 | 14-01-16 | Diameter was $\varnothing 4.0\text{mm}$. | TBA | CHUN |

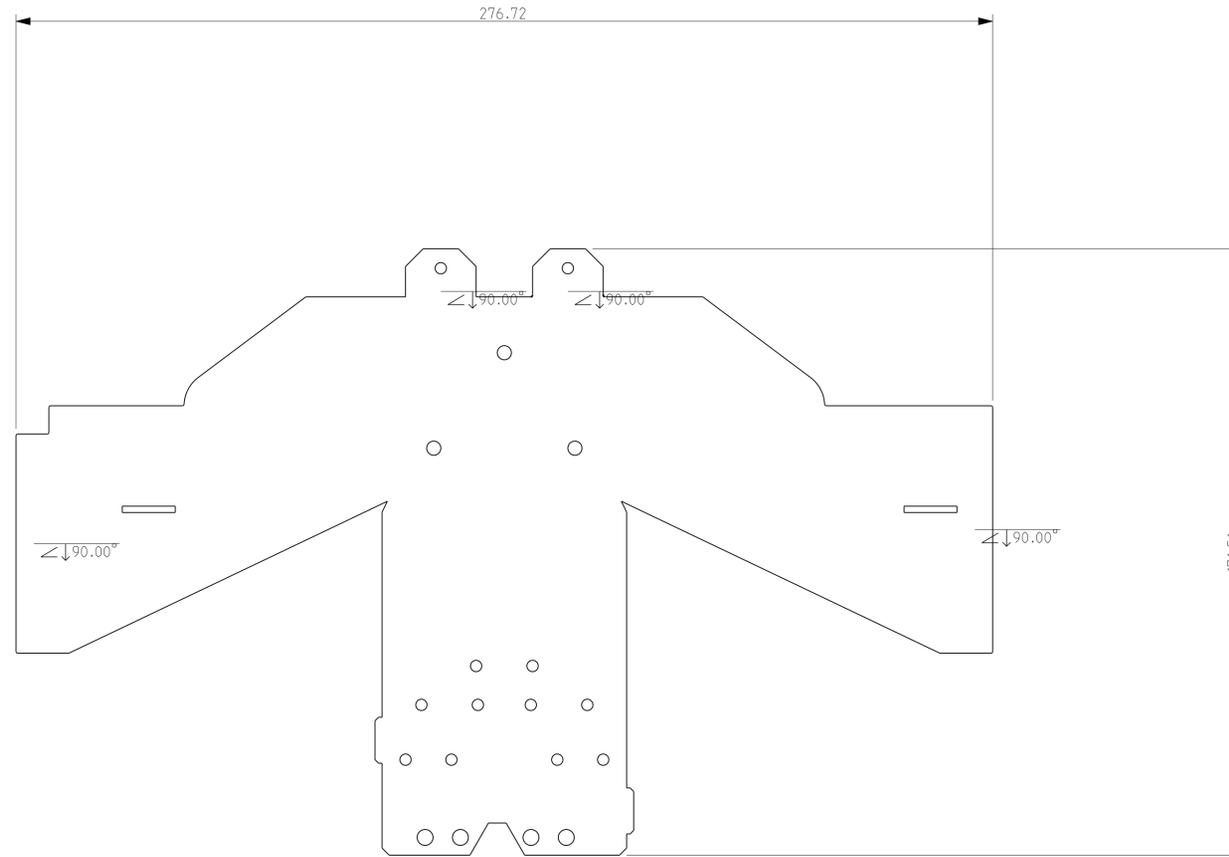


NOTES:-

- This drawing is to be read in conjunction with the 3D CAD file 6500-0093
- 1.0 MATERIAL:
LOW CARBON STEEL: GRADE DC01 TO BS EN 10130
- 2.0 FINISH:
Refer latest 7022-0044 CT standard for Zinc electroplating and corrosion resistance requirements.
- 3.0 PRECEDENCE DIMENSIONAL CONTROL:
DIMENSIONS AND DATUMS GIVEN HERE ARE FOR INSPECTION PURPOSES ONLY. DRAWING MUST BE READ IN CONJUNCTION WITH PRO/ENGINEER FILE:- 6500-0093_BODY_CBL-METAL-A- OR APPROVED ALTERNATIVE 3D FORMAT.
- 4.0 NO SHARP EDGES OR BURRS PERMISSIBLE.
- 5.0 PARTS TO BE SUPPLIED CLEAN AND FREE FROM ANY FOREIGN OBJECTS.
- 6.0 PART/TOOLING QUALIFICATION:
Refer latest 7022-0025 CT terms and conditions for metal components.

| | | | |
|---|--------------------------|--|-------------|
| Control Techniques specification on Environmental & Human Health Requirements. 7022-0071 applies. | | | |
| PRINTED COPIES OF THIS DRAWING ARE UNCONTROLLED. | | | |
| MODEL ISSUE: 00.7 | | | |
| ORIGINAL DRN | RNJ | EMERSON Industrial Automation | |
| DATE | DO NOT SCALE | CONTROL TECHNIQUES LTD. THE GRO. NEWTOWN, SY16 3BE | |
| CHECKED | GENERAL TOLERANCES | TITLE | |
| DATE | U.O.S. 0 ±0.50 | Body, Gland Box, Size A, Frame 1 | |
| APPROVED | U.O.S. 0.0 ±0.25 | SCALE | SHT No. 1 |
| DATE | 0.00 ±0.12 | 1:1 | 02 SHTS |
| APPROVED | ANGULAR TOLERANCE ±0.25° | PART No. | SHT SIZE A1 |
| DATE | See Notes | 6500-0093-01 | VERSION |
| DESIGN AUTHORITY | | | 5* |

| ISSUE | DATE | CHANGE | DOCUMENTS | INITIALS |
|-------|----------|--|-----------|----------|
| 00.01 | 25-12-12 | Initial release. | - | LMG |
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| | | | |
|---|--|--|---------------------|
| Control Techniques specification on Environmental & Human Health Requirements. 7022-0071 applies. | | | |
| PRINTED COPIES OF THIS DRAWING ARE UNCONTROLLED. | | | |
| MODEL ISSUE: 00.7 | | | |
| ORIGINAL DRN RNJ | | | |
| DATE 1 | DIMS IN mm U.O.S. DO NOT SCALE | CONTROL TECHNIQUES LTD. THE GRO. NEWTOWN, SY16 3BE | |
| CHECKED | GENERAL TOLERANCES 0 ± 0.50 U.O.S. 0.0 ± 0.25 0.00 ± 0.12 | TITLE Body, Gland Box, Size A, Frame 1 | |
| DATE | ANGULAR TOLERANCE $\pm 0.25^\circ$ | SCALE 1:1 | SHT No. 2 SHTS 2 |
| APPROVED | MATERIAL | SCALE 1:1 | SHT SIZE A1 |
| DESIGN AUTHORITY DATE | See Notes | PART No. 6500-0093-01 | VERSION 5* |
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